WHAT IS CLAIMED IS:

1. A particle comprising:

a core comprising ion-exchange material; and

a coating comprising polyelectrolyte material,

wherein the core and coating are adapted to separate PCR reaction products.

2. The particle of claim 1, wherein the core couples to at least one PCR reaction product chosen from primers, primer-dimer, ssDNA fragments, unincorporated nucleotides, and salts.

3. The particle of claim 2, wherein the particle is adapted to substantially exclude dsDNA fragments having greater than 100 basepairs.

4. The particle of claim 1, wherein the coating comprises a biopolymer.

5. The particle of claim 4, wherein the biopolymer is non-sample DNA.

6. The particle of claim 1, wherein the coating comprises a synthetic polymer.

7. The particle of claim 6, wherein the synthetic polymer comprises a copolymer, wherein the copolymer comprises at least one monomer chosen from (meth)acrylamide, N-methyl (methyl)acrylamide, N,N-dimethyl (methyl)acrylamide, N-ethyl (meth)acrylamide, N-*n*-propyl (meth)acrylamide, N-*iso*-propyl (meth)acrylamide,

N-ethyl-N-methyl (meth)acrylamide, N,N-diethyl (meth)acrylamide, N-hydroxymethyl (meth)acrylamide, N-(3-hydroxypropyl) (methy)acrylamide, N-vinylformamide, N-vinylacetamide, N-methyl-N-vinylacetamide, vinyl acetate (precursor of vinyl alcohol), 2-hydroxyethyl (meth)acrylate, 3-hydroxypropyl (meth)acrylate, N-vinypyrrolidone, poly(ethylene oxide) (methy)acrylate, N-(meth)acryloxysuccinimide, N-(meth)acryloylmorpholine, N-2,2,2-trifluoroethyl (meth)acrylamide, N-acetyl (meth)acrylamide, N-amido(meth)acrylamide, N-acetamido (meth)acrylamide, N-tris(hydroxymethyl)methyl (meth)acrylamide, styrenesulfonic acid, homopolymers of styrenesulfonic acid, co-polymers of styrenesulfonic acid, N-(methyl)acryloyltris(hydroxymethyl)methylamide, (methyl) acryloylurea, vinyloxazolidone, vinylmethyloxazolidone, acrylic acid, methacrylic acid, vinyl sulfonic acid, styrene sulfonic acid, 4-acetoxystyrene (precursor of 4-hydroxystyrene), and vinylphosphonic acid, and vinyl methyl ether.

8. The particle of claim 7, wherein the synthetic polymer is poly(acrylic acid-co-N,N-dimethylacrylamide) or poly(N,N-dimethyl acrylamide-co-styrene sulfonic acid).

9. The particle of claim 1, wherein the ion-exchange material is porous.

10. The particle of claim 9, wherein the ion-exchange material is surface-activated.

11. The particle of claim 9, wherein the ion-exchange material has a pore size of 100 Angstroms to 2000 Angstroms.

12. The particle of claim 11, wherein the polyelectrolyte material has a M_w of 1.0 megaDaltons to 3.0 megaDaltons.

13. The particle of claim 12, wherein the ion-exchange material has the pore size of 1000 Angstroms and the M_w of 1.7 megaDaltons to 2.4 megaDaltons.

14. The particle of claim 6, wherein the synthetic polymer comprises a copolymer, wherein the copolymer comprises at least one monomer chosen from allyl amide hydrochloride, (3-acrylamidopropyl)trismethylammonium chloride, N-(3-aminopropyl)methacrylamide hydrochloride, and N-vinyl amides hydrolyzed to give an amino group.

15. The particle of claim 14, wherein the synthetic polymer is poly(N-(3-aminopropyl)methacrylamide-co-N,N-dimethylacrylamide).

16. The particle of claim 1, wherein the polyelectrolyte material comprises polyanions and polycations.

17. The particle of claim 16, wherein the polyanions and polycations form alternating layers.

18. A mixture comprising particles of claim 1, wherein the mixture includes a cationic ion-exchange material, and an anionic ion-exchange material.

19. A purification device comprising a receptacle, and the mixture of claim 18 disposed in the receptacle.

20. A microfluidic device comprising a plurality of columns, and the mixture of claim 18 disposed in each column.

21. A method for purifying PCR reaction products, the method comprising:

providing a plurality of particles, wherein each particle comprises a core for ion-exchange and a coating of polyelectrolyte; and

contacting the PCR reaction products to separate dsDNA fragments.

22. The method of claim 21, wherein the contacting comprises moving the PCR reaction products through the plurality of particles using centripetal force.

23. The method of claim 21, wherein the plurality of particles comprise a first volume, the PCR reaction products comprise a second volume, and the first volume is greater than or equal to the second volume.

24. The method of claim 21, further comprising positioning a mixture comprising the plurality of particles in a column.

25. A particle comprising:

a core comprising ion-exchange material; and

a coating comprising polyelectrolyte material,

wherein the core and coating are adapted to separate DNA sequencing reaction products.

26. The particle of claim 25, wherein the core couples to at least one DNA sequencing reaction product chosen from primers, dye-labeled primers, nucleotides, dye-labeled nucleotides, dideoxynucleotides, dye-labeled dideoxynucleotides, and salts.

27. The particle of claim 26, wherein the particle is adapted to substantially exclude dye-labeled ssDNA fragments having greater than 45 nucleotides.

28. The particle of claim 25, wherein the coating comprises a biopolymer.

29. The particle of claim 28, wherein the biopolymer is non-sample DNA.

30. The particle of claim 25, wherein the coating comprises a synthetic polymer.

31. The particle of claim 30, wherein the synthetic polymer comprises a copolymer, wherein the copolymer comprises at least one monomer chosen from (meth)acrylamide, N-methyl (methyl)acrylamide, N,N-dimethyl (methyl)acrylamide, N-ethyl (meth)acrylamide, N-*n*-propyl (meth)acrylamide, N-*iso*-propyl (meth)acrylamide, N-ethyl-N-methyl (meth)acrylamide, N,N-diethyl (meth)acrylamide, N-hydroxymethyl (meth)acrylamide, N-(3-hydroxypropyl) (methy)acrylamide, N-vinylformamide, N-vinylacetamide, N-methyl-N-vinylacetamide, vinyl acetate (precursor of vinyl alcohol), 2-hydroxyethyl (meth)acrylate, 3-hydroxypropyl (meth)acrylate, N-vinypyrrolidone,

poly(ethylene oxide) (methy)acrylate, N-(meth)acryloxysuccinimide, N-(meth)acryloylmorpholine, N-2,2,2-trifluoroethyl (meth)acrylamide, N-acetyl (meth)acrylamide, N-amido(meth)acrylamide, N-acetamido (meth)acrylamide, N-tris(hydroxymethyl)methyl (meth)acrylamide, styrenesulfonic acid, homopolymers of styrenesulfonic acid, co-polymers of styrenesulfonic acid, N-(methyl)acryloyltris(hydroxymethyl)methylamide, (methyl) acryloylurea, vinyloxazolidone, vinylmethyloxazolidone, acrylic acid, methacrylic acid, vinyl sulfonic acid, styrene sulfonic acid, 4-acetoxystyrene (precursor of 4-hydroxystyrene), and vinylphosphonic acid, and vinyl methyl ether.

32. The particle of claim 31, wherein the synthetic polymer is poly(acrylic acid-co-N,N-dimethylacrylamide) or poly(N,N-dimethyl acrylamide-co-styrene sulfonic acid).

33. The particle of claim 30, wherein the synthetic polymer comprises a copolymer, wherein the copolymer comprises at least one monomer chosen from allyl amide hydrochloride, (3-acrylamidopropyl)trismethylammonium chloride, N-(3-aminopropyl)methacrylamide hydrochloride, and N-vinyl amides hydrolyzed to give an amino group.

34. The particle of claim 33, wherein the synthetic polymer is poly(N-(3-aminopropyl)methacrylamide-co-N,N-dimethylacrylamide).

35. The particle of claim 25, wherein the ion-exchange material is porous.

36. The particle of claim 35, wherein the ion-exchange material is surface-activated.

37. The particle of claim 35, wherein the ion-exchange material has a pore size of 5 Angstrom to 1000 Angstroms.

38. The particle of claim 37, wherein the polyelectrolyte material has a M_w of 1000 Daltons to 6.0 megaDaltons.

39. The particle of claim 38, wherein the ion-exchange material has the pore size of 10 Angstroms to 50 Angstroms and the M_w of 2.4 megaDaltons to 4.9 megaDaltons.

40. The particle of claim 25, wherein the polyelectrolyte material comprises polyanions and polycations.

41. The particle of claim 40, wherein the polyanions and polycations form alternating layers.

42. A mixture comprising particles of claim 25, wherein the mixture includes a cationic ion-exchange material, and an anionic ion-exchange material.

43. A purification device comprising a receptacle, and the mixture of claim 42 disposed in the receptacle.

44. A microfluidic device comprising a plurality of columns, and the mixture of claim 42 disposed in each column.

45. A method for purifying DNA sequencing reaction products, the method comprising:

providing a plurality of particles, wherein each particle comprises a core for ion-exchange and a coating of polyelectrolyte; and

contacting the DNA sequencing reaction products to separate dye-labeled ssDNA fragments.

46. The method of claim 45, wherein the contacting comprises moving the DNA sequencing reaction products through the plurality of particles using centripetal force.

47. The method of claim 45, wherein the plurality of particles comprise a first volume, the biological sample comprises a second volume, and the first volume is less than or equal to the second volume.

48. The method of claim 45, further comprising removing residual dye artifacts.

49. The method of claim 45, further comprising maintaining dye-labeled ssDNA fragment length.

50. A method for forming a particle, the method comprising:

selecting core material and polyelectrolyte material adapted to separating at least one of PCR reaction products and DNA sequencing reaction products;

providing the core comprising ion-exchange material; and

coating the core with polyelectrolyte material.

51. The method of claim 50, further comprising activating the surface of the core.

52. The method of claim 50, further comprising rinsing excess polyelectrolyte material.

53. A composition comprising:

polyelectrolyte material wherein the polyelectrolyte material is adapted to coating ion-exchange material and to providing separation of at least one of PCR reaction products or DNA sequencing reaction products.

54. The composition of claim 53, wherein the polyelectrolyte material comprises a synthetic polymer.

55. The composition of claim 53, wherein the synthetic polymer comprises a copolymer, wherein the copolymer comprises at least one monomer chosen from (meth)acrylamide, N-methyl (methyl)acrylamide, N,N-dimethyl (methyl)acrylamide, N-ethyl (meth)acrylamide, N-*n*-propyl (meth)acrylamide, N-*iso*-propyl (meth)acrylamide,

N-ethyl-N-methyl (meth)acrylamide, N,N-diethyl (meth)acrylamide, N-hydroxymethyl (meth)acrylamide, N-(3-hydroxypropyl) (methy)acrylamide, N-vinylformamide, N-vinylacetamide, N-methyl-N-vinylacetamide, vinyl acetate (precursor of vinyl alcohol), 2-hydroxyethyl (meth)acrylate, 3-hydroxypropyl (meth)acrylate, N-vinypyrrolidone, poly(ethylene oxide) (methy)acrylate, N-(meth)acryloxysuccinimide, N-(meth)acryloylmorpholine, N-2,2,2-trifluoroethyl (meth)acrylamide, N-acetyl (meth)acrylamide, N-amido(meth)acrylamide, N-acetamido (meth)acrylamide, N-tris(hydroxymethyl)methyl (meth)acrylamide, styrenesulfonic acid, homopolymers of styrenesulfonic acid, co-polymers of styrenesulfonic acid, N-(methyl)acryloyltris(hydroxymethyl)methylamide, (methyl) acryloylurea, vinyloxazolidone, vinylmethyloxazolidone, acrylic acid, methacrylic acid, vinyl sulfonic acid, styrene sulfonic acid, 4-acetoxystyrene (precursor of 4-hydroxystyrene), and vinylphosphonic acid, and vinyl methyl ether.

56. The composition of claim 55, wherein the synthetic polymer is poly(acrylic acid-co-N,N-dimethylacrylamide) or poly(N,N-dimethyl acrylamide-co-styrene sulfonic acid).

57. The composition of claim 53, wherein the synthetic polymer comprises a copolymer, wherein the copolymer comprises at least one monomer chosen from allyl amide hydrochloride, (3-acrylamidopropyl)trismethylammonium chloride, N-(3-aminopropyl)methacrylamide hydrochloride, and N-vinyl amides hydrolyzed to give an amino group.

58. The composition of claim 57, wherein the synthetic polymer is poly(N-(3-

aminopropyl)methacrylamide-co-N,N-dimethylacrylamide).

59. A system for biological separation, the system comprising:

polyelectrolyte material wherein the polyelectrolyte material is adapted to coating ion-exchange material and to providing sieving for separation of at least one of PCR reaction products or DNA sequencing reaction products.

60. The system of claim 59, wherein the system further provides desalting.

61. The system of claim 59, wherein the system does not provide desalting.

62. The system of claim 59, wherein the system the ion-exchange material comprises cationic ion-exchange material and anionic ion-exchange material.

63. The system of claim 62, wherein the system is in the form of a mixed bed.

64. The system of claim 63, wherein the cationic ion-exchange material and the anionic ion-exchange material are present in stoichiometrically equivalent amounts.

65. A particle for biological separation, the particle comprising:

polyelectrolyte material wherein the polyelectrolyte material is adapted to coating ion-exchange material and to providing sieving for separation of at least one of PCR reaction products or DNA sequencing reaction products,

wherein the polyelectrolyte material comprises at least one polyanion

chosen from poly(styrenephosphoric acid), poly(phosphoric acid), homo-polymers of maleic acid, co-polymers of maleic acid, homo-polymers of fumaric acid, co-polymers of fumaric acid, peptide polyanions, poly(aspartic acid), poly(galactronic acid), poly(glutamic acid), nucleic polyanions, poly(adenylic acid), poly(inosinic acid), poly(uridylic acid), and polysaccharides.